



## Domaine Jean Monnier & Fils “Clos de Citeaux” Pommard 1er Cru

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**Winery:** Domaine Jean Monnier & Fils

**Category:** Wine – Still – Red

**Grape Variety:** Pinot Noir

**Region:** Pommard, Côte de Beaune / Burgundy/ France

**Vineyard:** 1er cru Grand Epenots “Clos de Citeaux”

**Winery established:** 1720

### Product Information

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**Soil:** Mix of limestone and clay

**Elevation:** 350 meters (1,150 feet)

**Age of vines:** 40 years old

**Vinification:** Hand harvest, pneumatic crushing, traditional vinification, 10 days in tank for the fermentation then Burgundian oak barrel maturation for about 11 months.

**Tasting Note:** Deep red color. Nose: powerful and intense with aromas of blackcurrant, cherry, musk and game meat. On the palate similar aromas, good acidity and balance, mouth filling and rich with a long elegant finish. Pairs well with bold flavored dishes, wild boar pate, steak in red wine sauce.

The vineyard 1er cru Grand Epenots “Clos de Citeaux” is a 3.44 hectare (8.5 acre) monopole

**Production:** 7,000 bottles

### Producer Information

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In 1720 the MONNIER family established their domaine in Meursault. The domaine is composed of 17 hectares (42 acres), it is one of the rare wineries of the “Cote de Beaune” region producing both red and white wines and they are equally adept at the production of each. Rich in experience, Jean-Claude and his son Nicholas Monnier honor the knowledge and experience left by their ancestors and uphold these traditions whenever possible. They continue with care and love, making wines in the cellar that are classically and authentically Burgundian. No matter what appellation – Meursault, Puligny-Montrachet, Volnay, Pommard or Beaune, their wines are above all a product of the terroir and of a winemaking approach that seeks to showcase each individual parcel or vineyard with a minimum of intervention. The domaine’s vines are between 25 to 60 years of age, creating elegant wines of great complexity, intensity and personality.